

# PRECISION PRODUCTS, INC.

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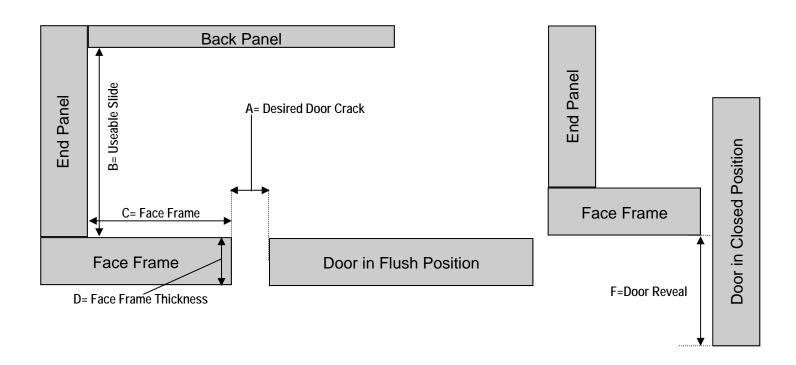
### **ORDER COVER SHEET**

Contact Name		_
Company		
Phone	Ship Date Required	
Fax		
Email		
Bill To Address:	Ship To Address:	☐ Same
Comments:		

### FACE FRAME APPLICATION WITH FLUSH DOOR

Door Height		
Door Width		
Door Thickness (molding width included)		
Approximate Door Weight		
Desired Door Crack (measurement A)		
Useable Slide Length (measurement B)		
Face Frame Reveal (measurement C)		
Face Frame Thickness (measurement D)		
Minimum and Maximum Door Reveal (measurement F)	Min.	Max.

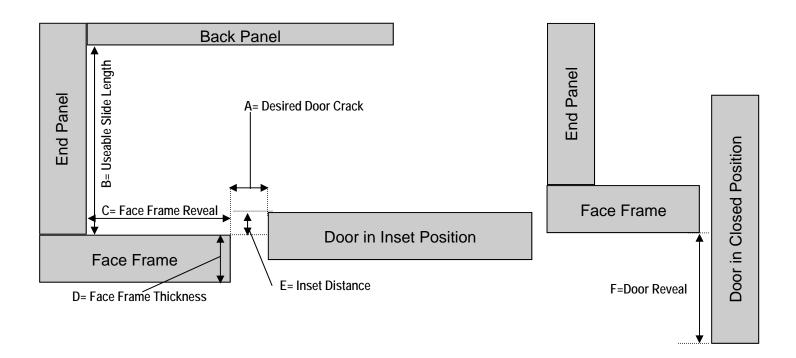
Quantity		Door Preparation (let us specify if possible)	
Left Doors		D.O.E. Boring	
Right Doors		Center to Center	
PO# / JOB NAME		Hinge Cup Diameter	



# **FACE FRAME APPLICATION WITH INSET DOOR**

Door Height		
Door Width		
Door Thickness (molding width included)		
Approximate Door Weight		
Desired Door Crack (measurement A)		
Useable Slide Length (measurement B)		
Face Frame Reveal (measurement C)		
Face Frame Thickness (measurement D)		
Door Inset Distance (measurement E)		
Minimum and Maximum Door Reveal (measurement F)	Min.	Max.

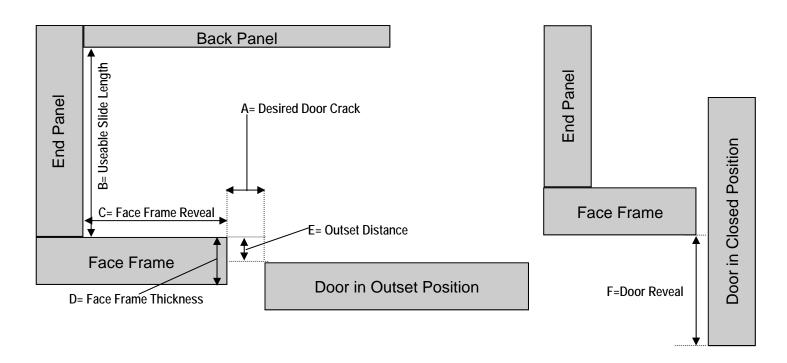
Quantity		Door Preparation (leave blank if doors not bored)	
Left Doors		D.O.E. Boring	
Right Doors		Center to Center	
PO# / JOB NAME		Hinge Cup Diameter	



### **FACE FRAME APPLICATION WITH OUTSET DOOR**

Door Height		
Door Width		
Door Thickness (molding width included)		
Approximate Door Weight		
Desired Door Crack (measurement A)		
Useable Slide Length (measurement B)		
Face Frame Reveal (measurement C)		
Face Frame Thickness (measurement D)		
Door Outset Distance (measurement E)		
Minimum and Maximum Door Reveal (measurement F)	Min.	Max.

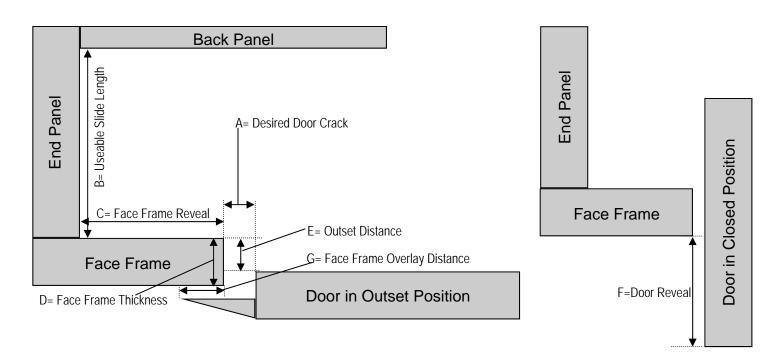
Quantity		Door Preparation (leave blank if doors not bored)	
Left Doors		D.O.E. Boring	
Right Doors		Center to Center	
PO#/JOB NAME		Hinge Cup Diameter	



# FACE FRAME WITH MOLDED OUTSET DOOR

Door Height		
Door Width		
Door Thickness (molding width included)		
Approximate Door Weight		
Desired Door Crack (measurement A)		
Useable Slide Length (measurement B)		
Face Frame Reveal (measurement C)		
Face Frame Thickness (measurement D)		
Door Outset Distance (measurement E)		
Face Frame Overlay Distance (measurement G)		
Minimum and Maximum Door Reveal (measurement F)	Min.	Max.

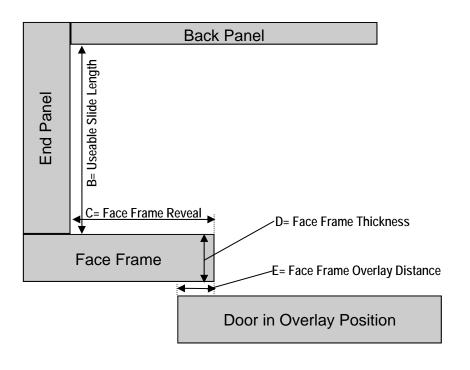
Quantity		Door Preparation (leave blank if doors not bored)	
Left Doors		D.O.E. Boring	
Right Doors		Center to Center	
PO# / JOB NAME		Hinge Cup Diameter	

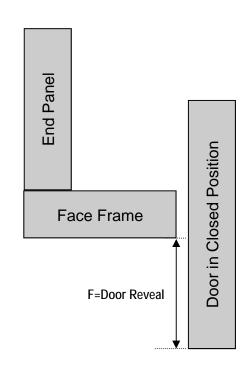


# **DOOR OVERLAYING FACE FRAME**

Door Height		
Door Width		
Door Thickness (molding width included)		
Approximate Door Weight		
Useable Slide Length (measurement B)		
Face Frame Reveal (measurement C)		
Face Frame Thickness (measurement D)		
Face Frame Overlay Distance (measurement E)		
Minimum and Maximum Door Reveal (measurement F)	Min.	Max.

Quantity	Quantity Door Preparation (leave blank if doors not bo		nk if doors not bored)
Left Doors		D.O.E. Boring	
Right Doors		Center to Center	
PO#/JOB NAME		Hinge Cup Diameter	

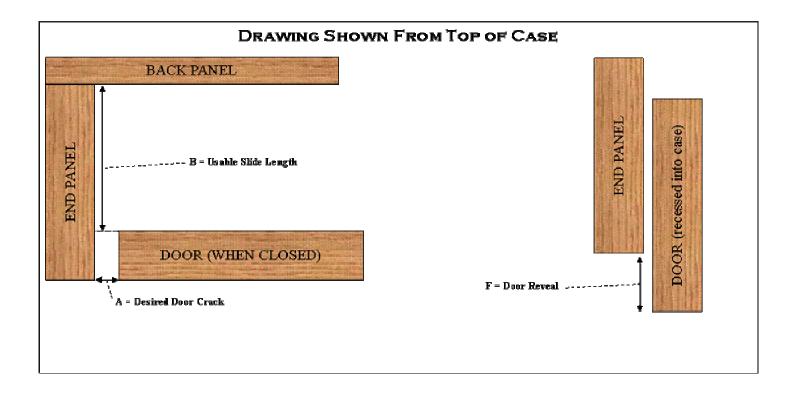




# **END PANEL APPLICATION WITH INSET DOOR**

Door Height		
Door Width		
Door Thickness (molding width included)		
Approximate Door Weight		
Desired Door Crack (measurement A)		
Useable Slide Length (measurement B)		
Minimum and Maximum Door Reveal (measurement F)	Min.	Max.

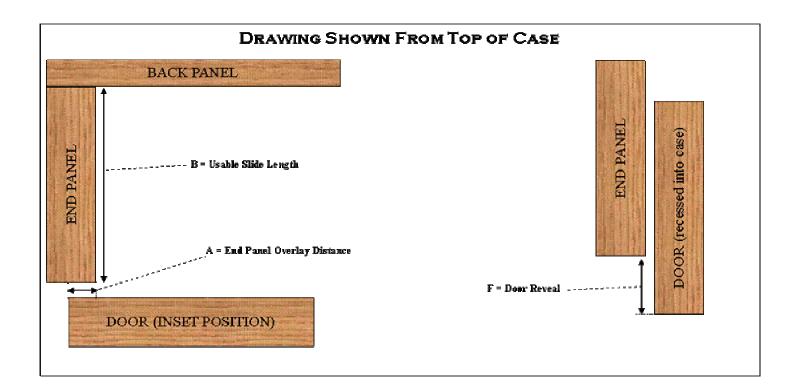
Quantity	Door Preparation (leave	Door Preparation (leave blank if doors not bored)	
Left Doors	D.O.E. Boring		
Right Doors	Center to Center		
PO# / JOB NAME	Hinge Cup Diameter		



# **DOOR OVERLAYING PANEL END**

Door Height		
Door Width		
Door Thickness (molding width included)		
Approximate Door Weight		
End Panel Overlay Distance (measurement A)		
Useable Slide Length (measurement B)		
Minimum and Maximum Door Reveal (measurement F)	Min.	Max.

Quantity		Door Preparation (leave blank if doors not bored)	
Left Doors		D.O.E. Boring	
Right Doors		Center to Center	
PO#/JOB NAME		Hinge Cup Diameter	



#### ATTENTION-IMPORTANT INFORMATION:

There is a <u>left door unit</u> and a <u>right door unit</u>. The <u>blue marking on the hinge plate</u> designates the <u>top</u> of the pocket door unit.

#### SLIDE POSITIONING:

**Face Frame applications**: The front of the slides will be pulled up against the back of the face frame.

<u>Panel End Applications</u>: The front of slides will be fastened to the position of the back of the door in its closed position.

<u>For both applications</u>, the pocket door should be <u>centered in the case opening in exact relationship as the center to center of the hinges.</u> (the measurement from the <u>top of the door to the center of the top hinge</u> should be the same as the measurement from the top of the case opening to the center of the top slide)

#### **INSTALLATION:**

**Step #1:** Fasten top slide parallel to the top of case **completely** using only the round screw holes on slide (for best result use a #6 pan or truss head screw).

**Step #2:** Using top slide as a guide, pull the follow strip all the way to the front of case and back off just enough to insert screw in the **bottom half of the first hole, straight in**. Push the follow strip all the way to the back of case, and install screw in the center the second round hole, about 1/3 of the way back from the front of the slide. Pull follow strip forward just enough to install screw in the center of the back hole.

#### NOTE:

Properly installed, the top slide (with the blue mark) will have a spring in it, caused by the bar camber. This is offset by the door weight in the out position, and the rollers are used as out stops to position the door for desired overlay.

#### FOR MULTIPLE SLIDE SYSTEMS:

**Step #1**: Install top and bottom slide as you would with a 2 slide system.

**Step #2:** Use the follow strip as a guide. Pull the follow strip all the way forward in the case and push back just enough to put screw in center of first round hole. Then slide bar all the way to the back of the case and install screw in the center of the second round hole, about 1/3 of the way back from the front of the slide. Pull follow strip forward just enough to install screw in the center of the back hole.